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# ***SYSADVANCE***

*SHAPING THE FUTURE OF TECHNOLOGY*

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Um dia dedicado ao debate sobre o futuro da inovação no setor da água.

📍 **Fábrica de Água de Alcântara**

**26 DE SETEMBRO**



Aumentando a rentabilidade das unidades de digestão anaeróbia através da captura e purificação do CO<sub>2</sub>

**Patrick da Silva Bárcia**  
R&D Manager SYSADVANCE

Paris



Madrid



London



São Paulo







- **FOUNDED IN 2002**
- **HIGH SPECIALIZATION IN GAS SEPARATION PROCESSES**
- **EXTENSIVE EXPERIENCE IN SEVERAL INDUSTRY SECTORS**
- **COMPLETE SOLUTIONS (TURNKEY)**
- **WORLD LEADER IN PSA TECHNOLOGY**
- **MORE THAN 3000 PSA SYSTEMS WORLDWIDE**



# *GLOBAL PRESENCE*



**SYSADVANCE**  
is present in more than  
40 countries.

GERRESHEIMER

GRUPO CABELTE

ETMA METAL PARTS

SCHAEFFLER



ReFood  
pure bioenergy  
Greener. Safer. Cheaper.



gold energy



trustenergy



PEPSICO



sapa:



VIGOR

GREENSHORE



sovena



# ***BUSINESS AREAS***



***INDUSTRIAL***



***MEDICAL***



***ENERGY***



***INTEGRATED  
SOLUTIONS***



***PSA***  

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***VSA***

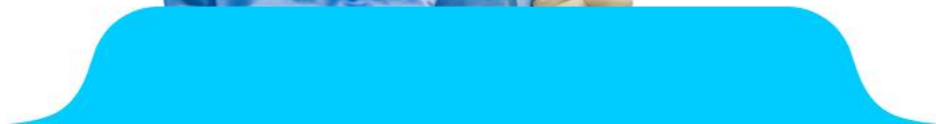


**O<sub>2</sub>**  
**MED**

**AIR**



**VACUUM**





***ENERGY***



**CH<sub>4</sub>**



**CO<sub>2</sub>**



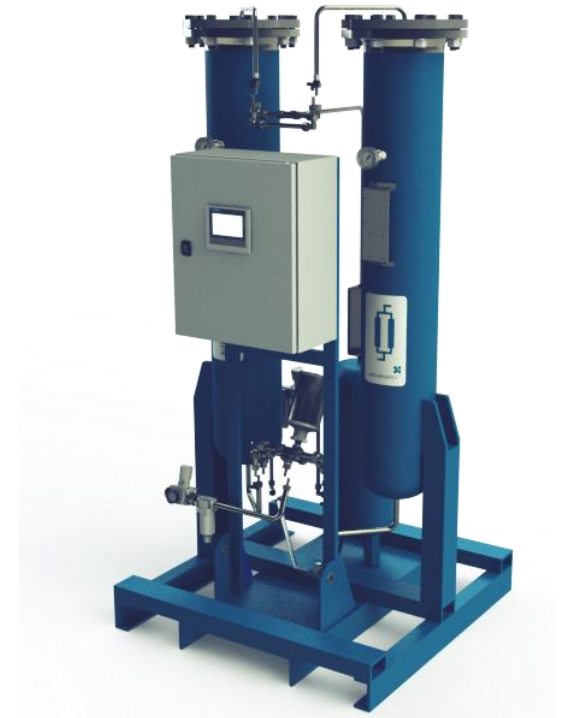
**O<sub>2</sub>**

**BIO**



Produção on-site de  
**oxigénio** para redução de  
 $H_2S$  em estações elevatórias

**O<sub>2</sub>**  
**BIO**





# CH<sub>4</sub>

**METHAGEN** **AD**

*Anaerobic Digestion*

| BIOGAS UPGRADING

## BIOGAS SOURCES AND APPLICATIONS | Pathways for profitability

MANY  
BIOGAS SOURCES





MANY  
PATHS to PROFIT



WWTP



Landfill



Anae. Digestion



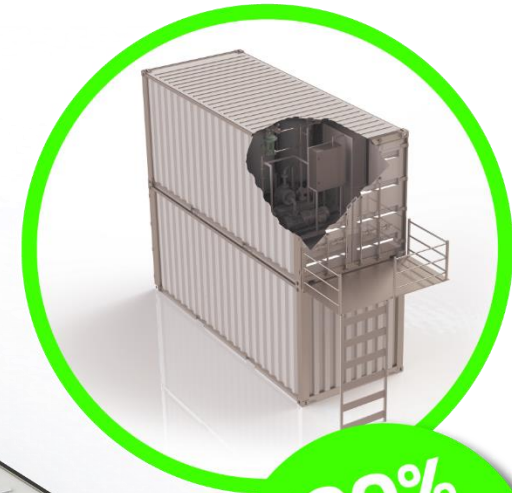
Grid Injection



bioNGV

METHAGEN<sup>AD</sup>

METHABOOST

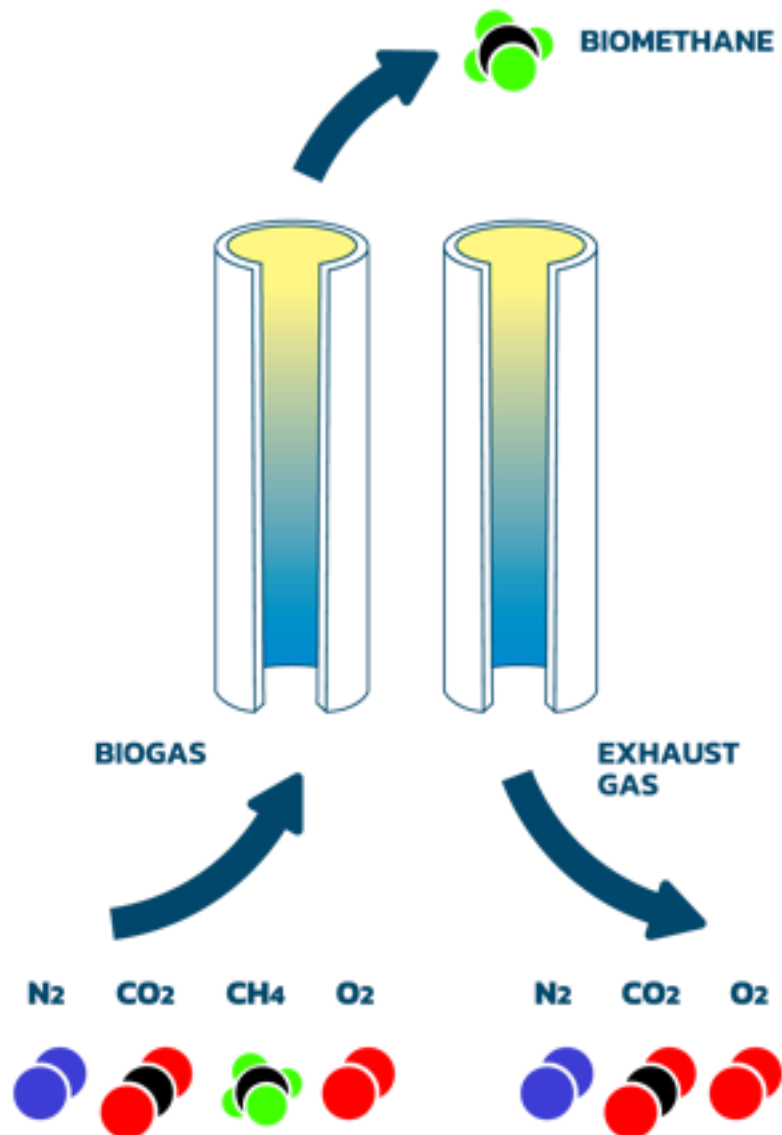


100%  
**CH<sub>4</sub>**  
RECOVERY



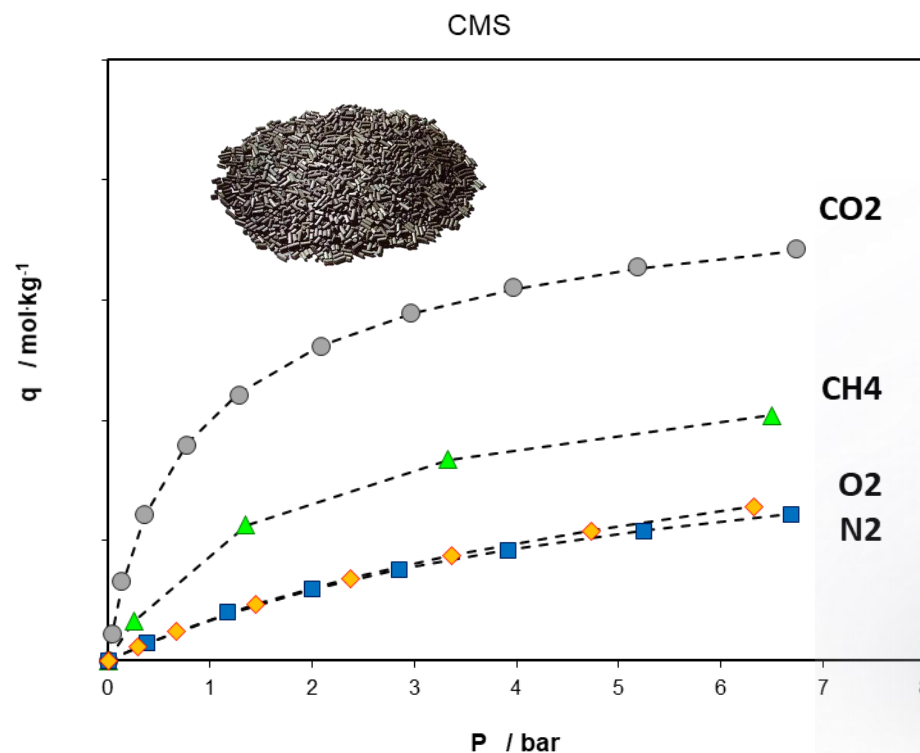
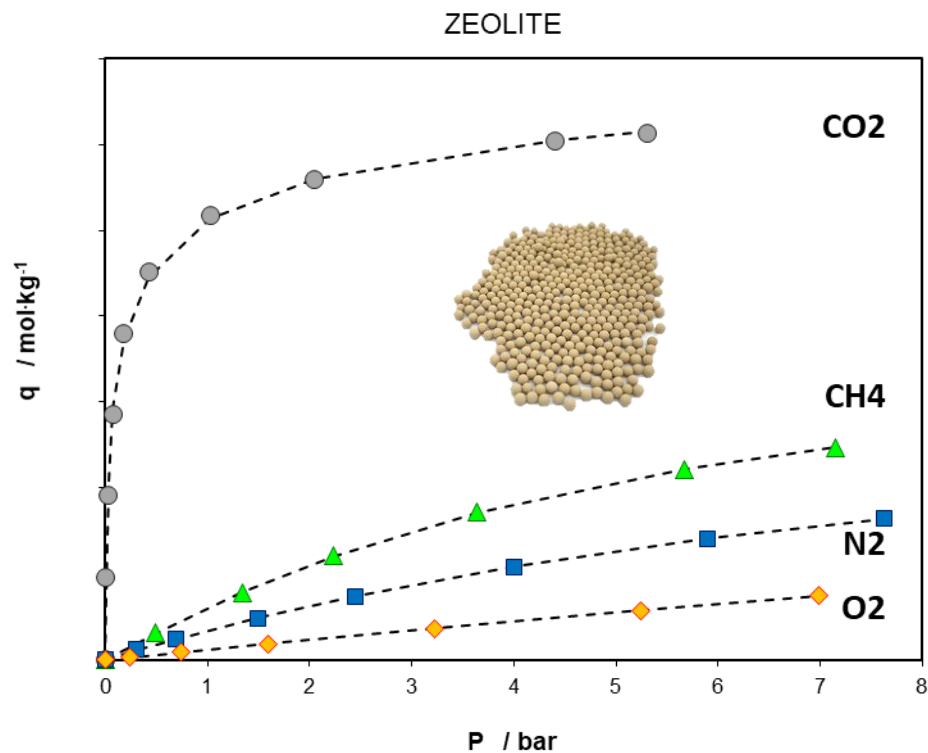
## VPSA TECHNOLOGY

Range: 50 - 4800 Nm<sup>3</sup>/h



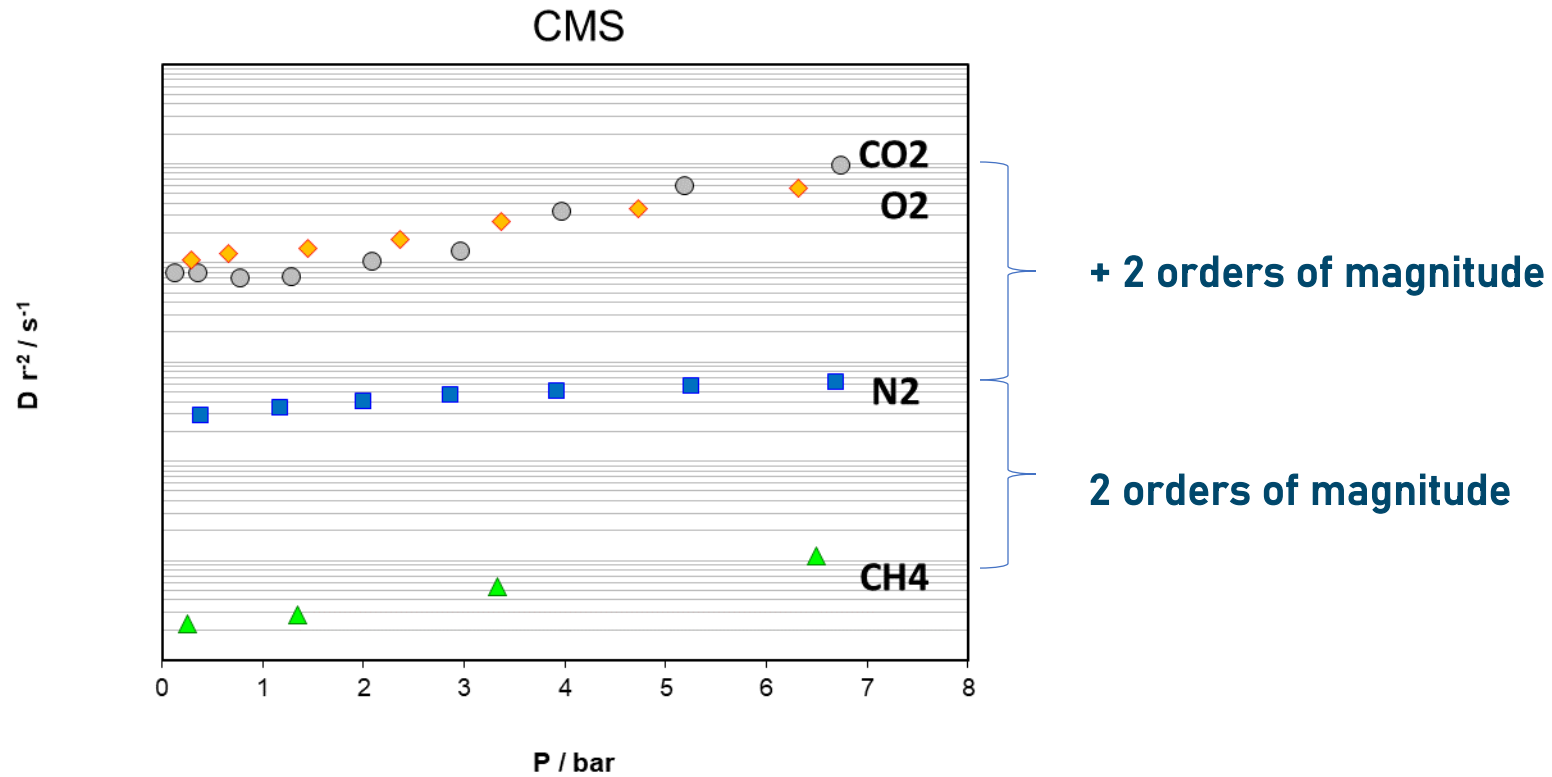
## ZEOLITE MOLESIEVE vs. CARBON MOLESIEVE

## EQUILIBRIUM SEPARATION



## CARBON MOLSIEVE

## KINETIC SEPARATION





- 100% CH<sub>4</sub> recovery > ZERO emissions - METHABOOST<sub>option</sub>
- Lowest OPEX > 0.22 kWh/Nm<sup>3</sup> of biogas
- Lowest CAPEX
- High CH<sub>4</sub> purity > up to 99%
- Efficient O<sub>2</sub> and CO<sub>2</sub> removal
- N<sub>2</sub> reduction capability
- Dry process - no water or chemicals
- Non-cryogenic tech



- Water removal - Dewpoint < 50 ppm<sub>v</sub> H<sub>2</sub>O
- High reliability/ high availability
- Simple installation & operation
- Small footprint
- Fast plant operational readiness
- Quick start & stop
- 4.0 Enabled > remote control & dynamic reporting
- Full turnkey upgrading solution
- CO<sub>2</sub> recovery option (CCU)



# METHAGEN<sup>AD</sup> | BIOGAS UPGRADING

Anaerobic Digestion



Single stage



plant for organic  
waste digester

In cooperation with:

**dourogás**



EUROPE

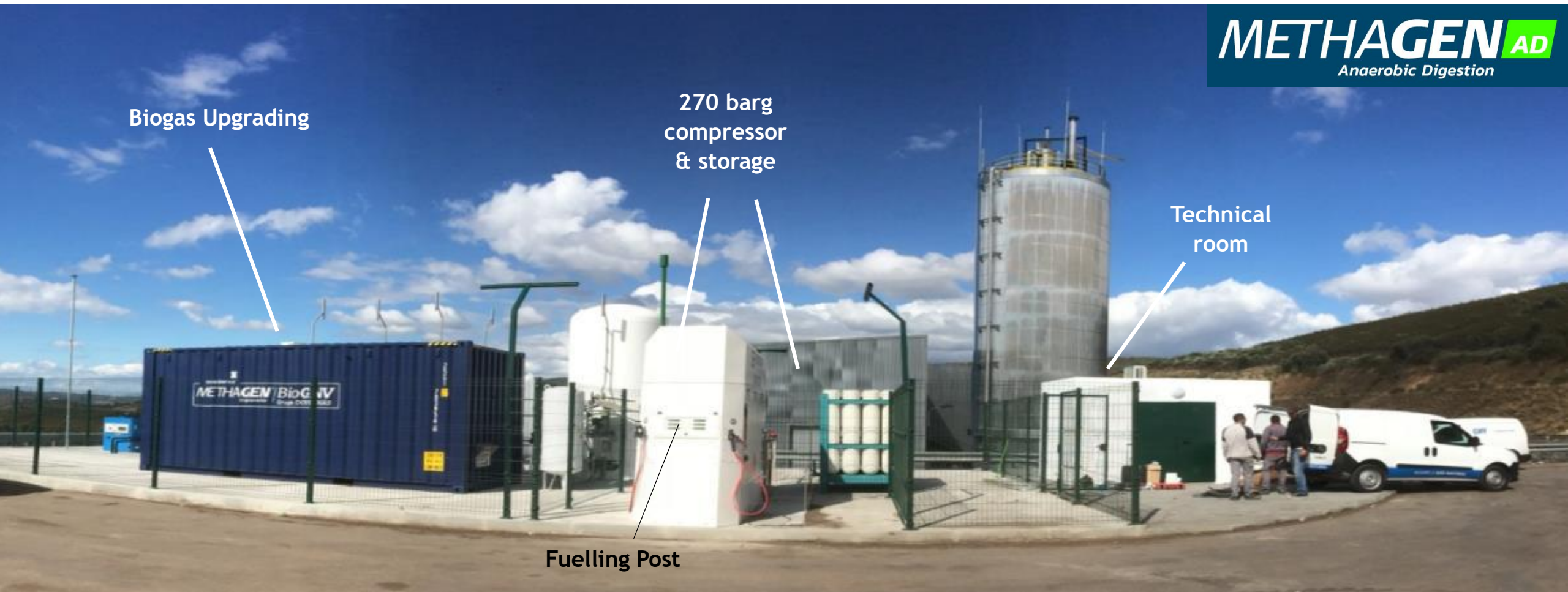
# METHAGEN<sup>AD</sup> | BIOGAS UPGRADING

Anaerobic Digestion



## METHAGEN<sup>AD</sup>

Anaerobic Digestion



In cooperation with: **dourogás**

# METHAGEN<sup>AD</sup> | BIOGAS UPGRADING

Anaerobic Digestion





Single stage

**METHAGEN<sup>AD</sup>**  
Anaerobic Digestion

plant for organic  
waste digester

In cooperation with:

**dourogás**

	Application	MODEL/RNG PROD CAP	BIOGAS SOURCE	KPI
	<p>Compressed RNG for NGV (PORTUGAL)</p> <p><i>Started 2017</i></p>	<p>METHAGEN XP1</p> <p>0.6 million Nm<sup>3</sup>/yr</p>	<p>URBAN WASTE DIGESTER</p>	<p>&lt; 0.42 kWh/Nm<sup>3</sup> RNG</p> <p>&gt; 98 % CH<sub>4</sub> Purity</p> <p>&gt; 99 % CH<sub>4</sub> Recovery</p>
	<p>RNG for Grid Injection (FRANCE)</p> <p><i>Expected 1Q 2020</i></p>	<p>METHAGEN XP3</p> <p>1.3 million Nm<sup>3</sup>/yr</p>	<p>DAIRY/ FARMING DIGESTER</p>	<p>&lt; 0.42 kWh/Nm<sup>3</sup> RNG</p> <p>&gt; 97 % CH<sub>4</sub> Purity</p> <p>&gt; 99 % CH<sub>4</sub> Recovery</p>

# METHAGEN<sup>AD</sup> | BIOGAS UPGRADING

Anaerobic Digestion



Biogas from urban waste but with very stringent specs for NG grid

Perris, California - First injecting biomethane in the NG grid

1000 Nm<sup>3</sup>/h processing capacity and biomethane product meeting RULE30



In cooperation with:





CO<sub>2</sub> Purification for industrial application

1500 Nm<sup>3</sup>/h processing capacity and 98% CH<sub>4</sub> recovery with METHABOOST module



In cooperation with:



USA



GREENLANE  
RENEWABLES<sup>™</sup>

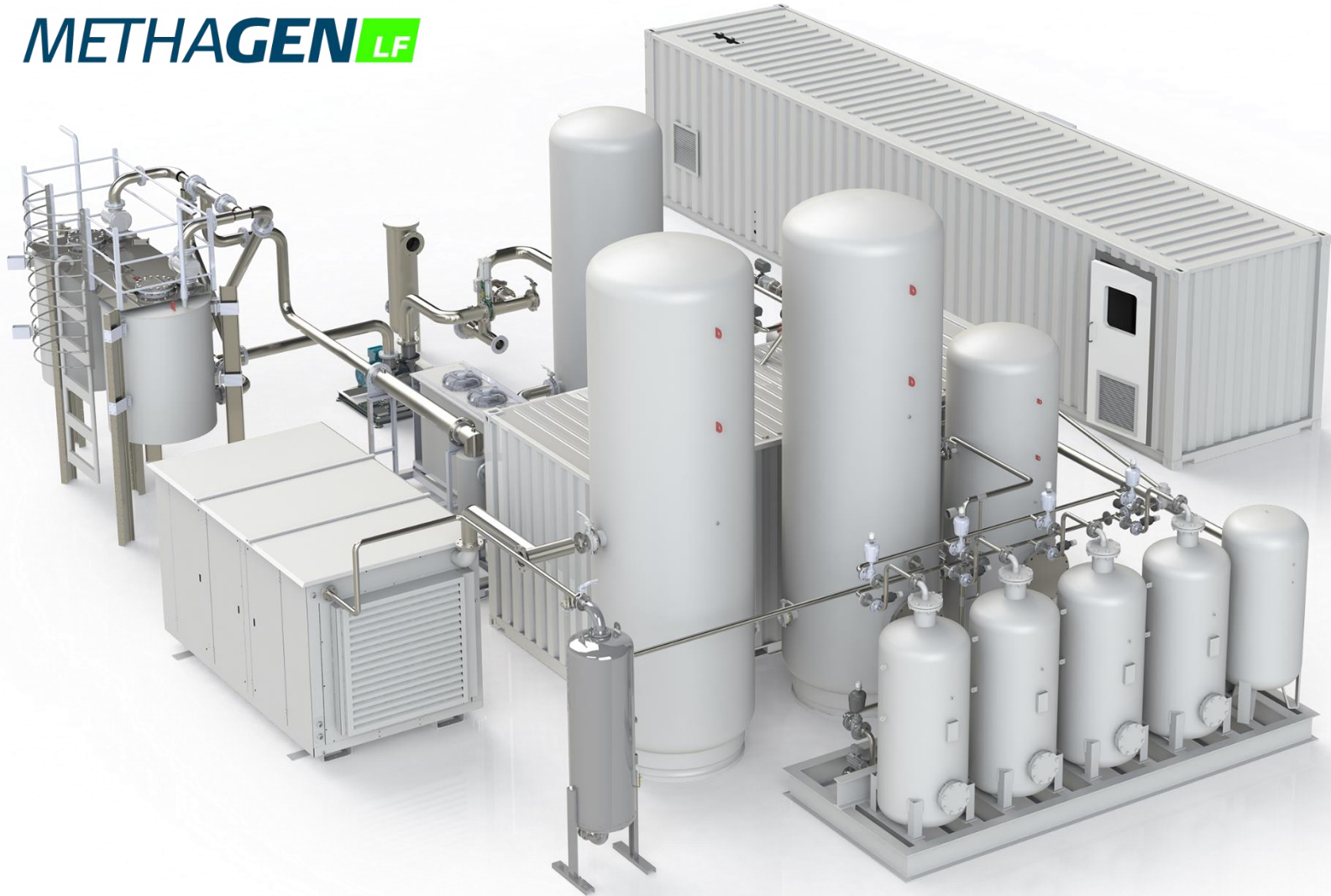
# CH<sub>4</sub>

**METHAGEN** **LF** | LANDFILL GAS UPGRADING

# METHAGEN<sup>LF</sup> | LANDFILL GAS UPGRADING

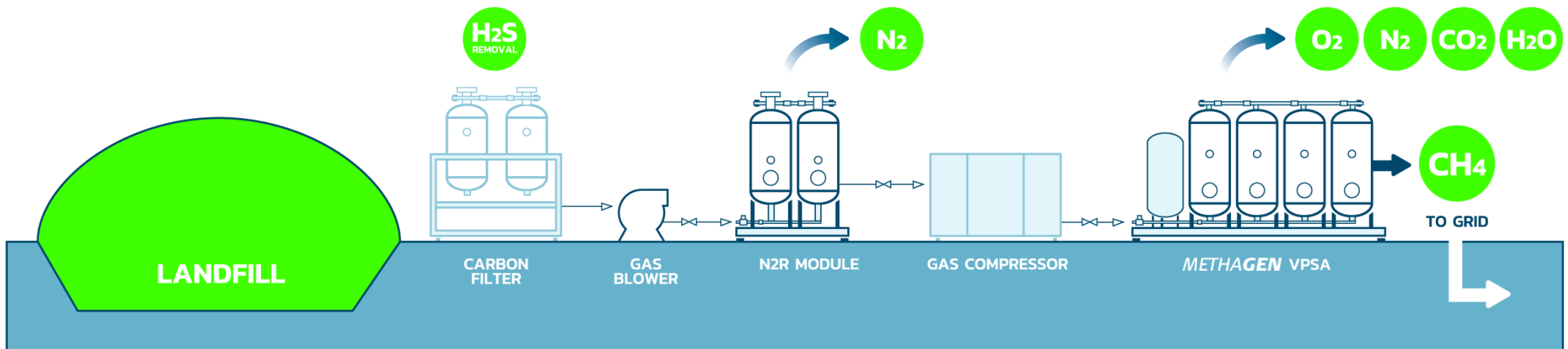
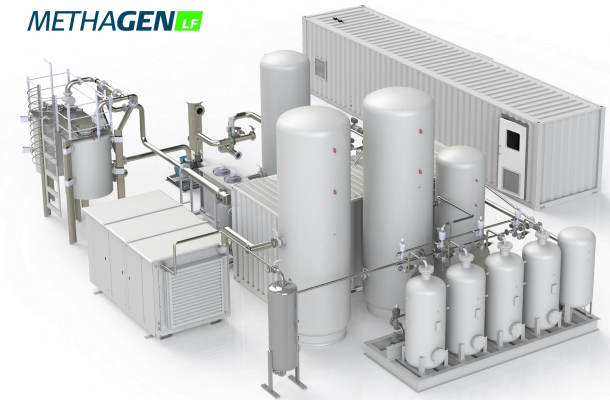


## METHAGEN<sup>LF</sup>





Pat. pending N<sub>2</sub>R module  
AIR removal up to 19%



# METHAGEN<sup>LF</sup> | LANDFILL GAS UPGRADING



Southern Paris, France (2018)

First Landfill injecting in the NG grid w/ non-cryogenic technology



Southern Spain (2020)



## Key Performance Indicators for Double Stage VPSA for Landfill Gas

CH<sub>4</sub> Recovery Rate

**> 90 %**

Biomethane Purity

**up to 98 vol.% CH<sub>4</sub>**

Biomethane Delivery Pressure

**> 5.5 barg**

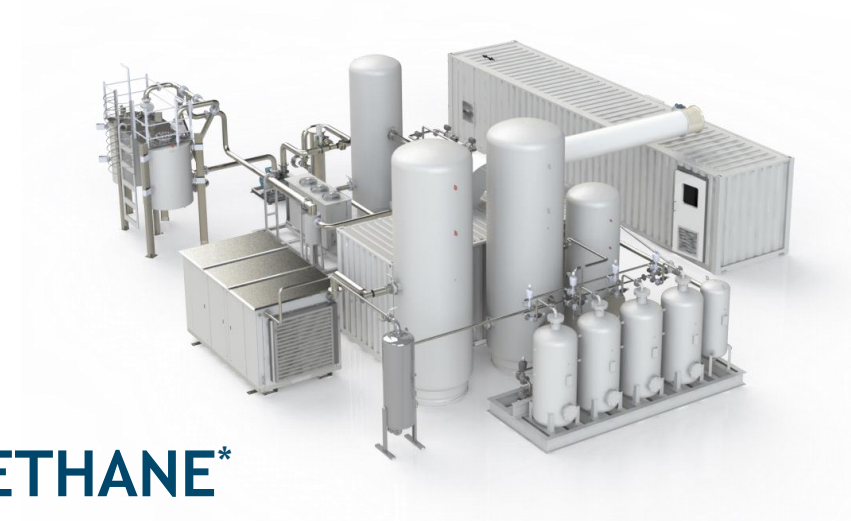
Biomethane Pressure Dew Point

**< -50°C**

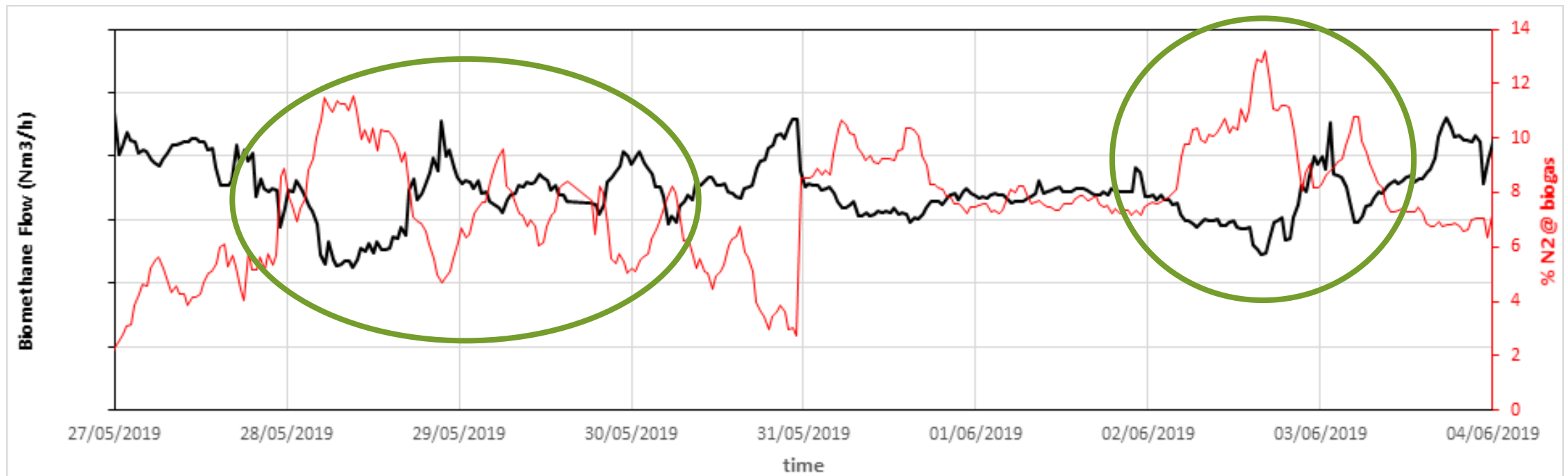
Specific Power Consumption

**0,78 kWh/Nm<sup>3</sup> BIOMETHANE\***

*\*Pre-treatment Included*



- AIR removal capacity up to 19 vol.%
- Fast plant operational readiness
- Excellent process response to AIR steep variance





- Lowest OPEX > 0.30 kWh/Nm<sup>3</sup> of biogas
- High Efficiency in O<sub>2</sub> and CO<sub>2</sub> removal
- Dry process - no water or chemicals (dewpoint < 50 ppm<sub>v</sub>)
- Non-Cryogenic - no need for liquid N<sub>2</sub>

CO<sub>2</sub>



**CARBOGEN**

| CO<sub>2</sub> RECOVERY AND PURIFICATION

sysadvance

# CARBOGEN | CO2 CAPTURE AND PURIFICATION



## CARBOGEN





**CARBOGEN** is a cleantech VPSA for capture and purification of CO<sub>2</sub> from:

- biogas upgrading waste gas;
- flue gas streams ;
- rich industrial streams.

**CARBOGEN** systems capacities - ranging from 100 Nm<sup>3</sup>/h to 1000 Nm<sup>3</sup>/h of CO<sub>2</sub> - rich gas.\*

\* Other capacities available under request.

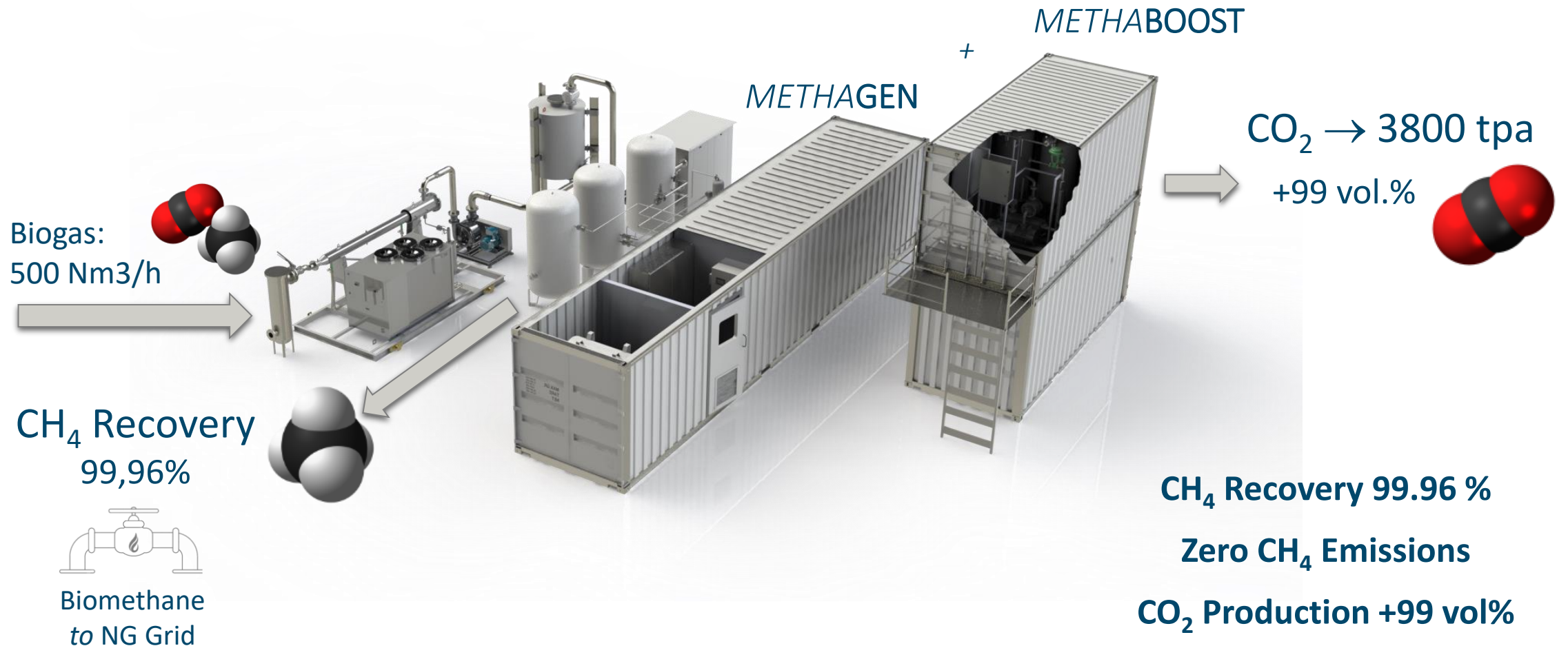




- Greenhouse Farming
- Food & Beverage
- Purging of Batch Anaerobic Digester
- Control of pH on WWTP
- Algae Production
- Carbonate Production
- Concrete Curing
- Steel Manufacturing
- Methanation for PtG (Power-To-Gas)



## Combined CCU and Enhanced CH<sub>4</sub> Recovery

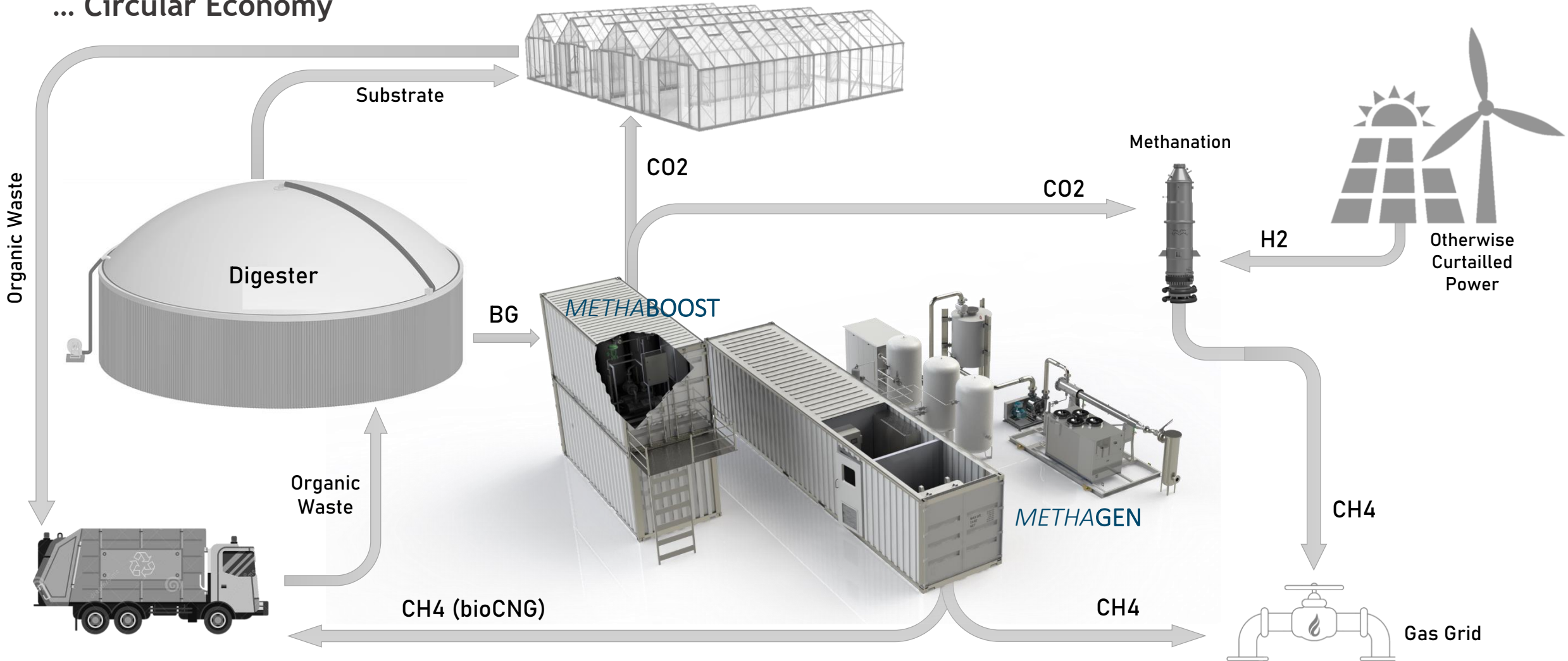




# METHABOOST | CCU & CH<sub>4</sub> Recovery from Biogas Waste Stream



## ... Circular Economy



# CARBOGEN | CO2 CAPTURE AND PURIFICATION



CO2 Purification for industrial application



In cooperation with:





# CO2 Capture and Purification



## OPEX for CO2 Capture from Different Sources

CO2 Source	CO2% <sub>IN</sub>	CO2% <sub>OUT</sub>	Pot. Application	kWh/ton <sub>CO2</sub>
From Flue Gas <i>CARBOGEN</i>	<b>10%</b> <i>Patm, sat</i>	<b>50%</b> <i>20 mbarg, Wet</i>	Carbonates, Concrete Curing Greenhouse, Algae Cultivation...	<b>150</b>
From Landfill Gas w/o Upgrading <i>CARBOGEN</i>	<b>42%</b> <i>Patm, sat</i>	<b>98,0%</b> <i>20 mbarg, Wet</i>	Greenhouse, Algae Cultivation, Fire Extinguisher...	<b>153</b>
After Biogas Upgrading Water Wash + <i>METHABOOST</i>	<b>84%</b> <i>1,5 barg, sat.</i>	<b>99,8%</b> <i>20 mbarg, wet</i>	Inerting/Purging Batch Digesters	<b>35</b>
After Biogas Upgrading <i>METHAGEN</i>	<b>94,0%</b> <i>20 mbarg, wet</i>	<b>99,9%</b> <i>20 mbarg, wet</i>	Industrial Grade or Food Grade ( <i>after liquefaction</i> )	<b>51</b>
After Biogas Upgrading <i>METHAGEN</i> + <i>METHABOOST</i>	<b>99,9%</b> <i>20 mbarg, wet</i>	<b>99,9%</b> <i>20 mbarg, wet</i>	Industrial Grade or Food Grade ( <i>after liquefaction</i> )	<b>~0</b>

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